

# Enabling Feedback Force Control for Cooperative Towing Robots

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# Outline

**Chapter 1: Overview**

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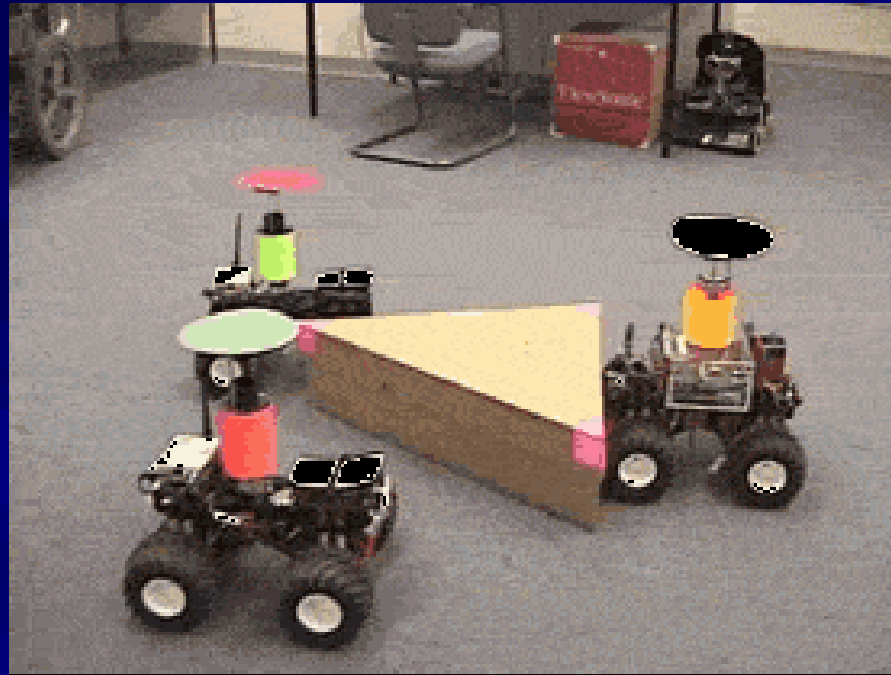
**Chapter 3: Problem**

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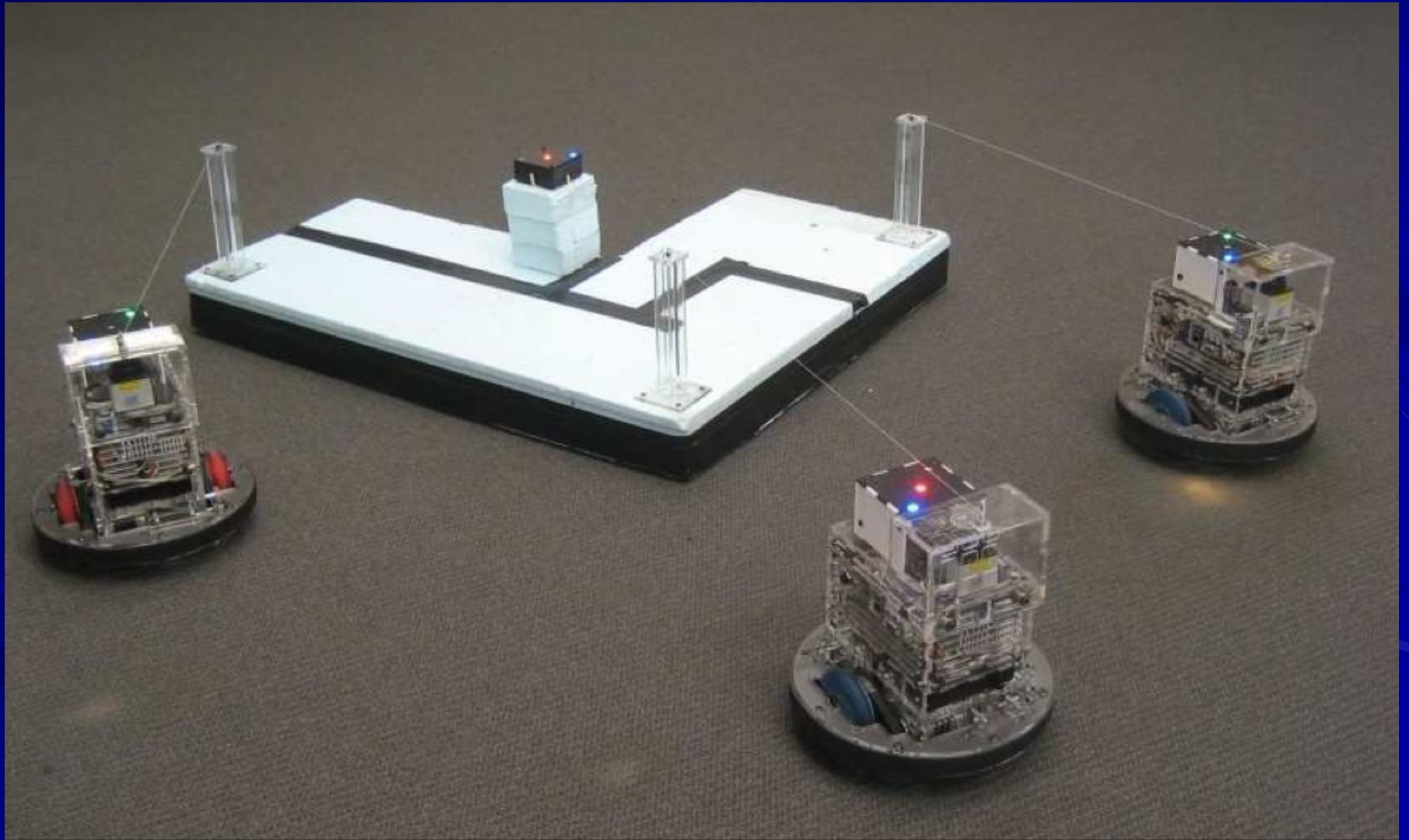
# Overview



## Cooperative Robotics:

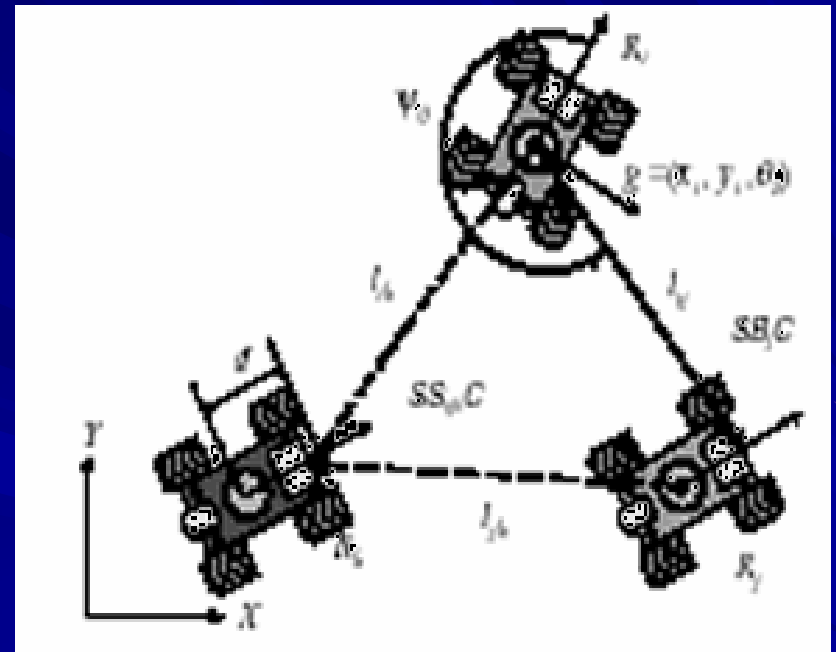
Multiple robots working in coordination through sensory perception or explicit communication, to accomplish a set task

# Cooperative Towing Robots

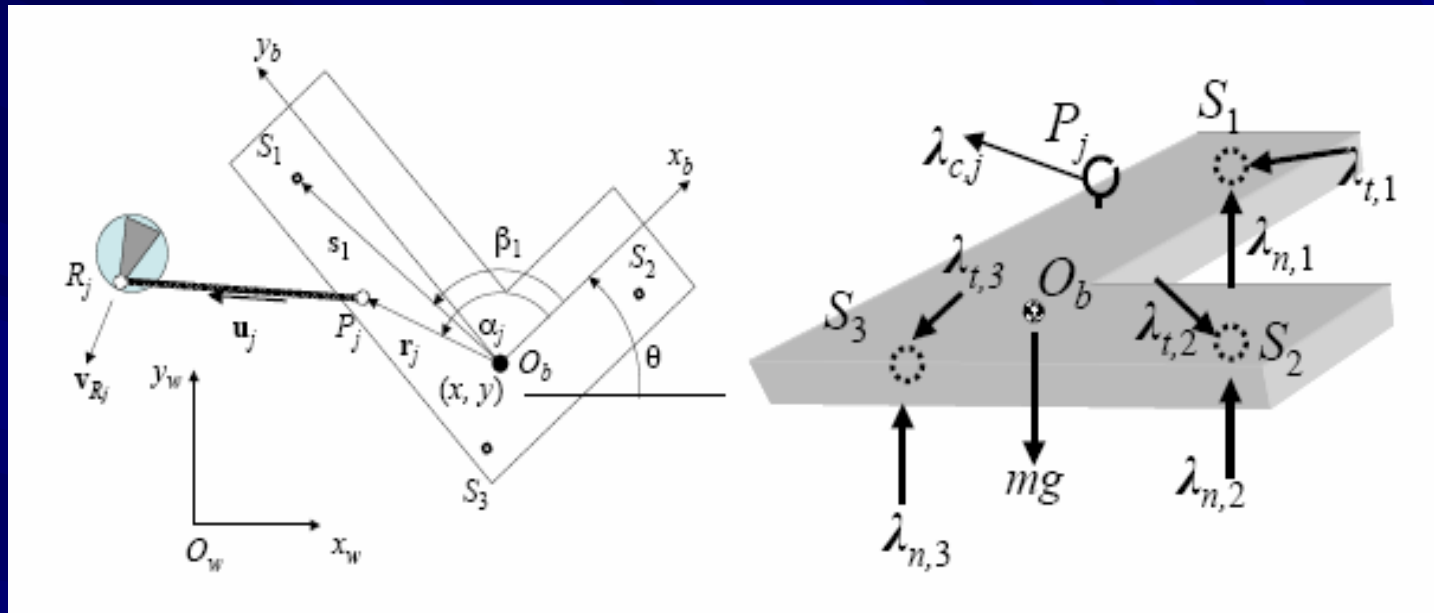


# Pros of Cooperative Towing

- Multiple robots doing the same task is faster than just one robot
- Decentralized system, shares load/work equally
- Easily adaptable to changes in environment
- Increased accuracy & autonomy in simple tasks



# Cons of Cooperative Towing



- Our model assumes quasi-static manipulation (i.e. manipulation at low speeds)
- Errors in location and position due to dry frictions on the payload and lack of feedback

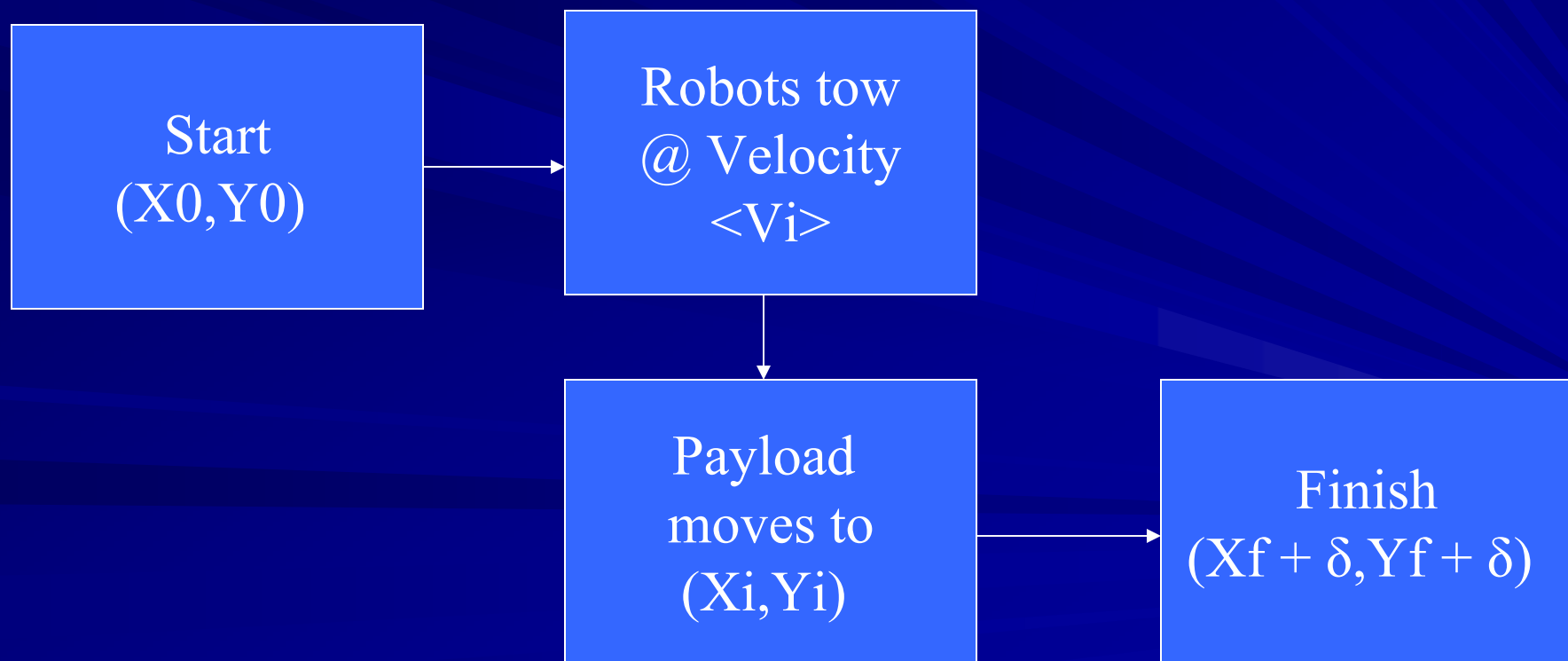
# Motivation



To implement a fully autonomous and accurate cooperative towing system in the real world.

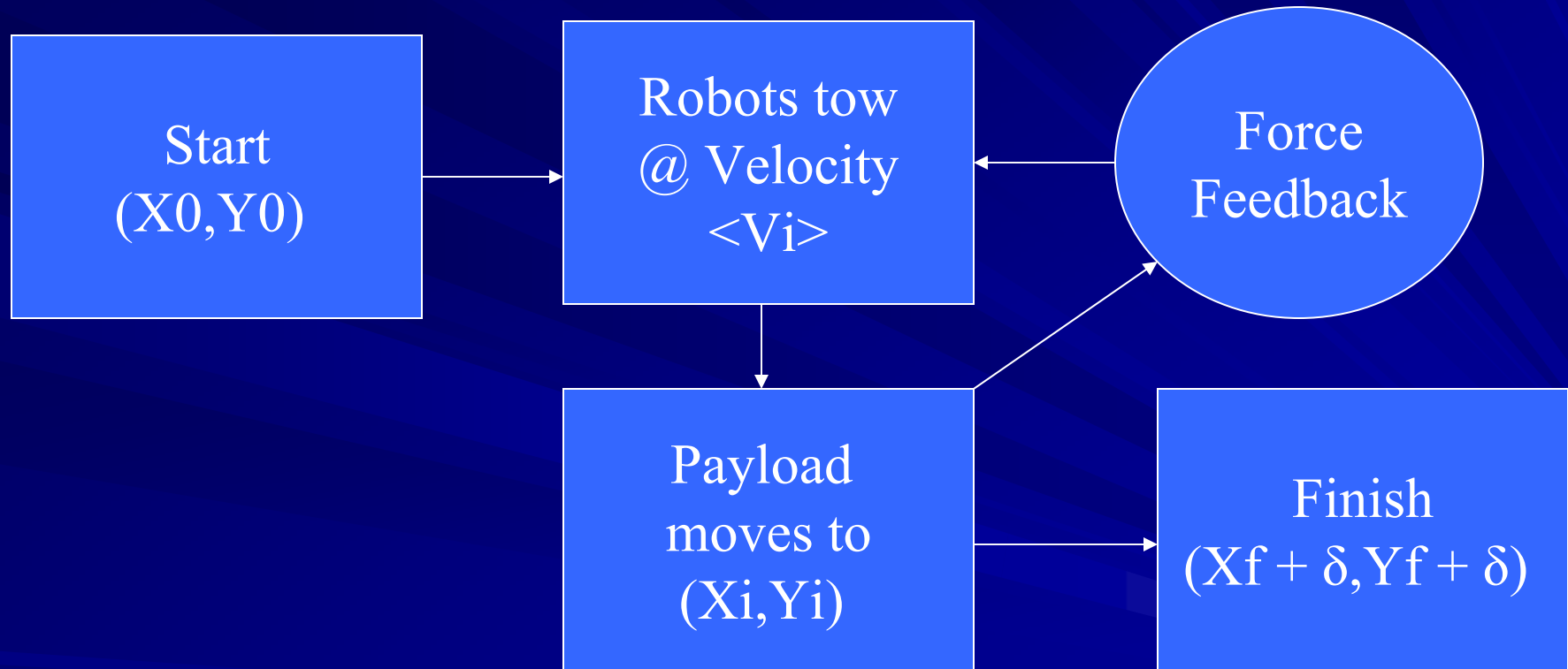
# Problem

To implement a feedback system that reduces positional error ( $\delta$ ) and increases the accuracy of towing objects to a specific destination ( $X_f, Y_f$ ).





# What is Feedback?

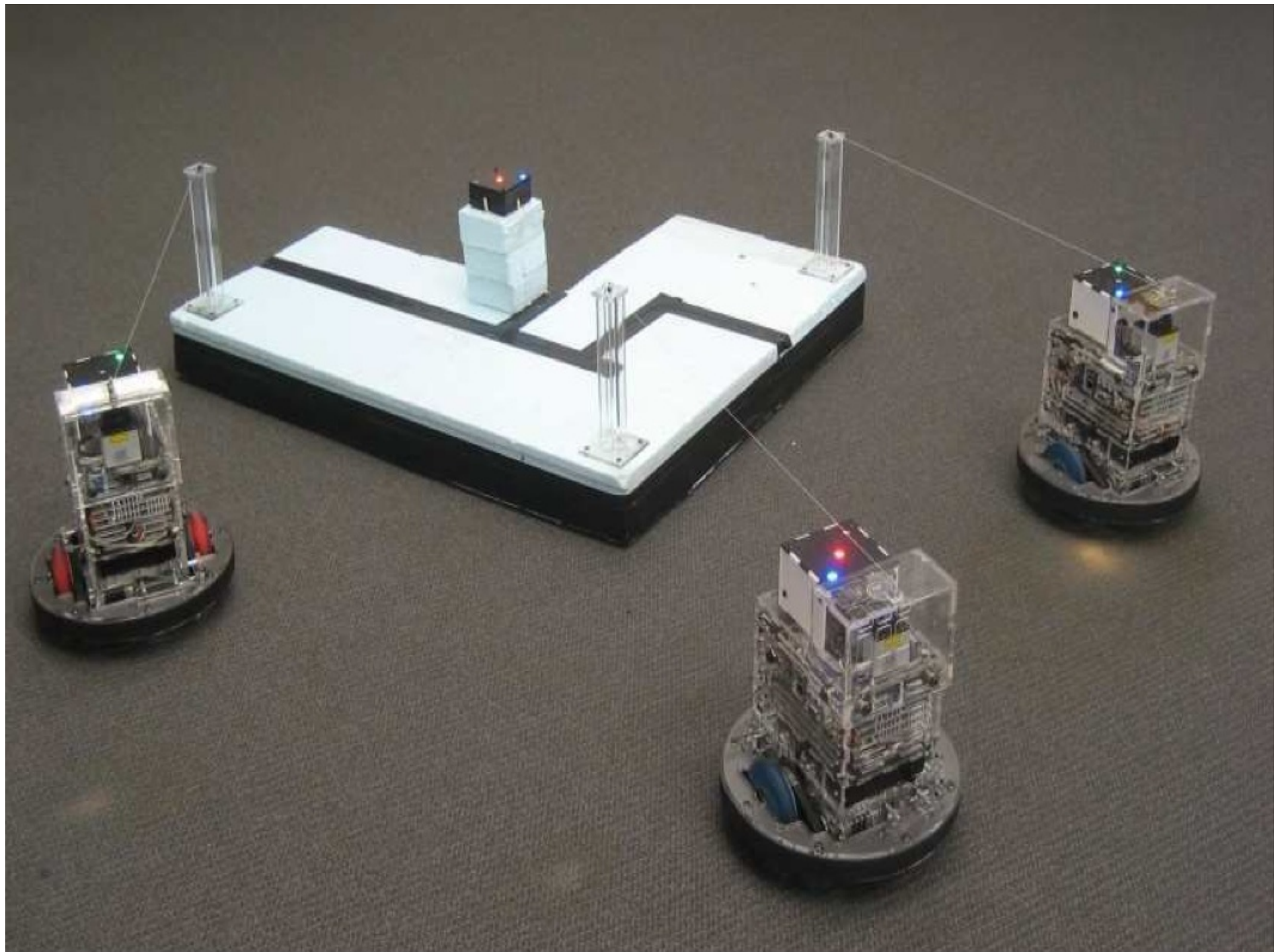


Feedback is the process of feeding part of the output back into the input to control the behavior of the system.

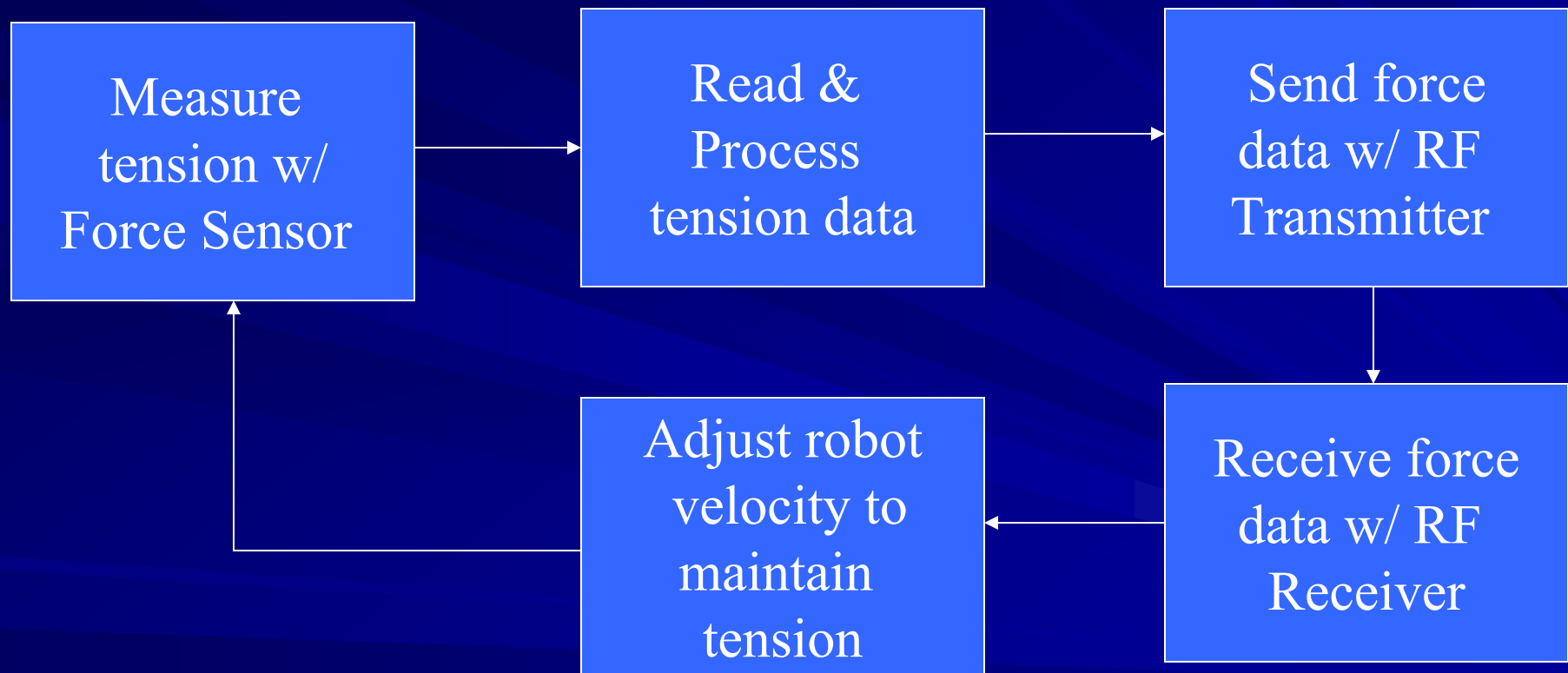
# Method and Results



Create a force feedback system to maintain constant cable tension and reduce error ( $\delta$ ) in the final position/destination.



# Outline of Feedback System



Measure  
tension w/  
Force Sensor

# Force Sensor: iLoad Mini Load Sensor

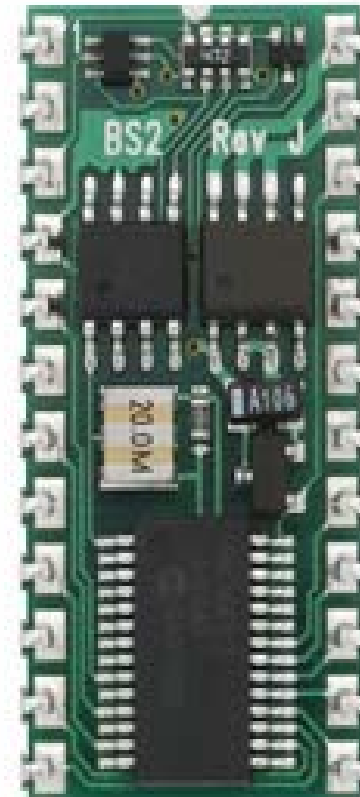
- Outputs frequency in proportion to the applied load
- Range of 180-250 kHz (depending on sensor)
- Compensated for temperature & calibrated for tensile forces



Read &  
Process  
tension data

# Force Data Processing: BASIC Stamp 2 Module

- Easily programmed with PBASIC 2.5.
- Compatible w/ sensors and well-documented
- Small RAM size: 32 bytes (stores only 26 one-byte variables)
- Single-threaded microprocessor



# Wireless Communication: RF Transmitter & Receiver

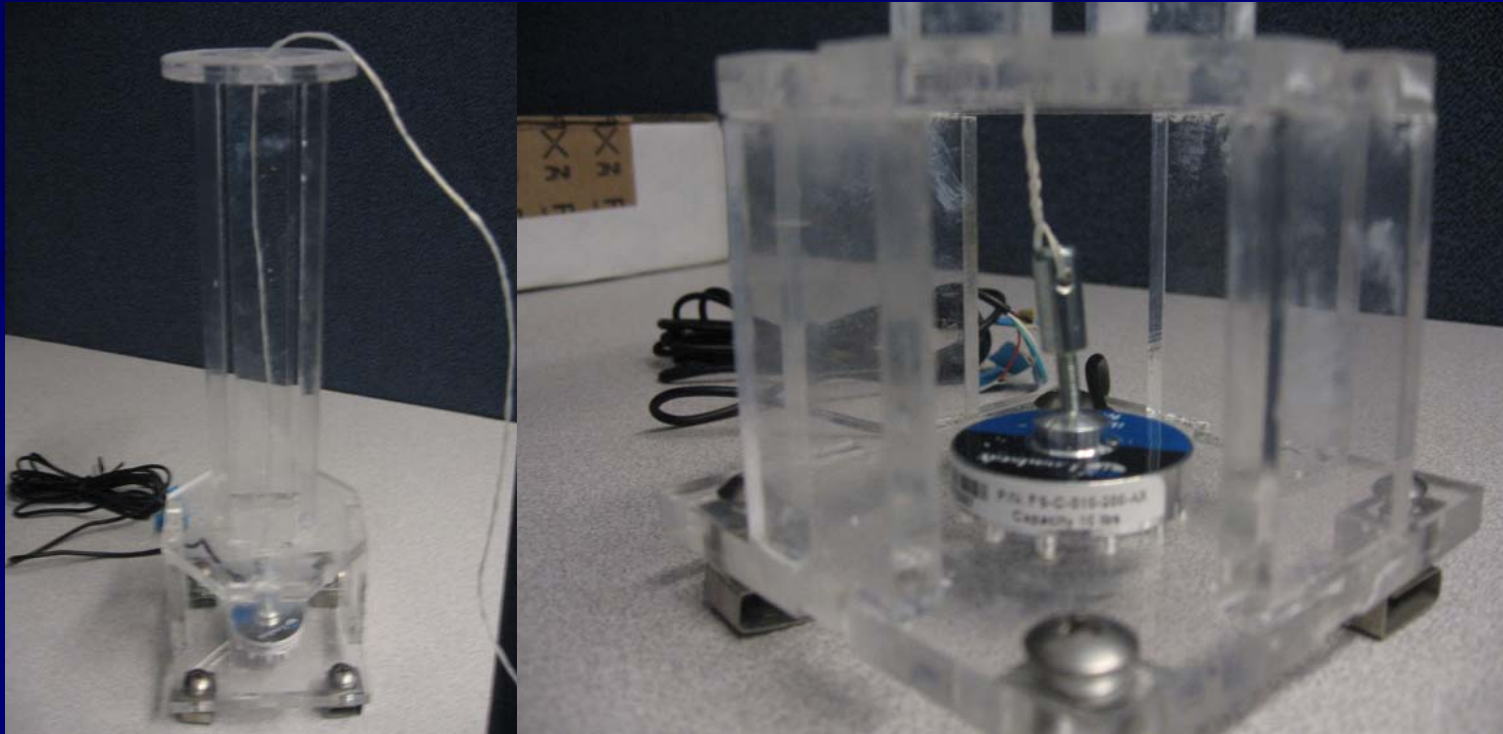
- Operate at 433.92 MHz
- Transmission range of a couple hundred feet
- Compatible with BASIC Stamp 2
- High baud rates (up to 19.2 k baud)

Send force  
data w/ RF  
Transmitter



Receive force  
data w/ RF  
Receiver

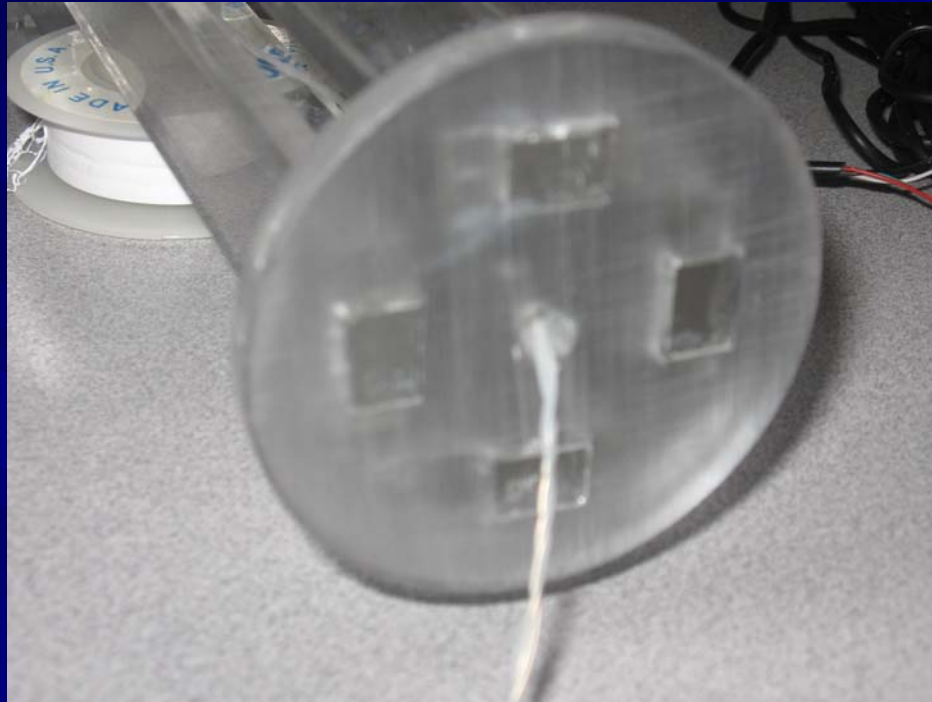
# Feedback System: Tower



Towers have cables attached to the iLoad Mini Load Sensors, using screws with holes. They are also built to align and read the cable tension.

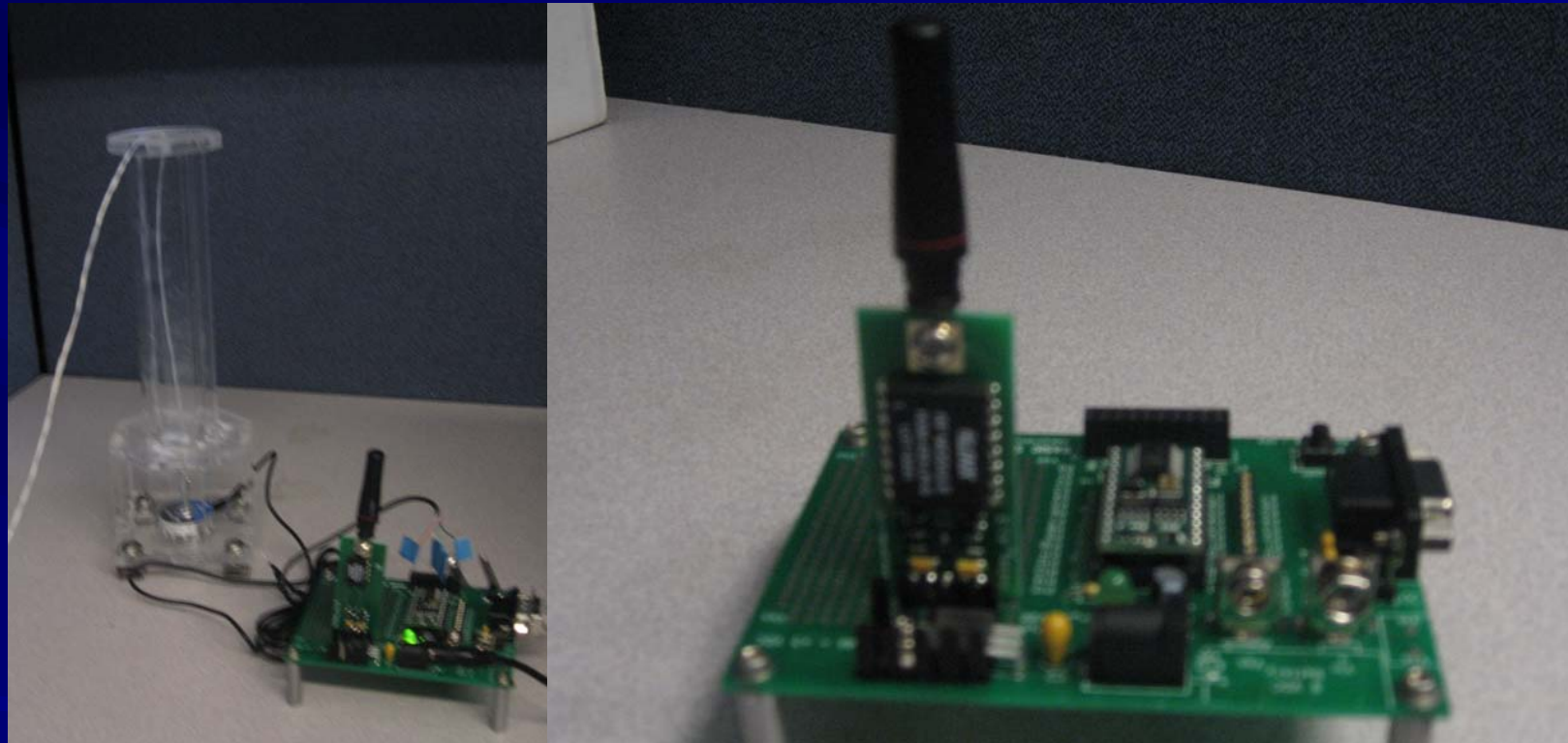


# Frictional Errors in the Tower



There was significant frictional error between the cable and the top of the Tower. Attempts to reduce the error did not work as well as hoped.

# Feedback System: BASIC Stamp 2



Reads, processes, sends, and receives tension data at approximately 3x a second.

# Future Work

- Integration of all three towers into the cooperative towing system
- Implementation of an interface between BASIC Stamp 2 and the robot's positioning system
- Reduce frictional errors
- Test w/ different revisions of the BASIC Stamp 2 or multi-threaded microprocessors
- Test w/ different load cells

# Impact



*Our research furthers the reality of a fully autonomous cooperative system that is both accurate and efficient.*

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JIM KELLER

Graduate Student  
Research Funding

SOONKYUM KIM  
NSF

***Special Thanks to the SUNFEST  
Program!!***

Executive Producer  
Costume Design  
Camera Man  
Key Grip

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